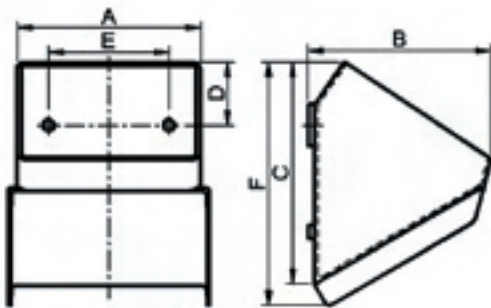


DM Type HDPE/NYLON/PU



FEATURES

- Continuous discharge bucket for agricultural use. Suitable for low speed discharge elevators with belt speed of 0.5–0.8m/s.
- A perfect choice for products that are fragile or easily damaged. The low speed of discharge makes it an ideal bucket for moving products that need to be conveyed with minimal impact.
- Ideal for handling grains, feeds, foodstuffs and seeds, etc.



Usage Recommendations

- *Minimum bucket spacing: bucket depth "C" +2mm.*
- *For engineering purposes, we recommend using "L" for usable capacity.*
- *To be supplied with standard convexed holes.*

TECHNICAL SPECIFICATIONS

Model	Bucket Dimension* (mm)			Mounting Holes (mm)					Capacity (L)	Carton Packaging	
	Length A	Proj. B	Depth C	Center to Center E	Number of Holes	Hole Diameter	Distance Down D	F		Dimension L X W X H (mm)	Quantity per Carton
DM1010	105	110	129	50	2	9	48	142	0.70	650x450x500	108
DM1310	138	110	128	80	2	7	37	142	0.88	650x450x500	90
DM1413	143	143	172	93	2	9	48	186	1.60	650x450x500	42
DM1715	175	156	176	113	2	9	46	189	2.40	650x430x450	26
DM2017	207	179	194	139	2	9	60	215	3.60	650x430x450	20
DM2313	230	138	136	125	2	7	44	175	2.21	650x430x450	15
DM2921	294	210	200	113	3	9	55	223	6.20	650x430x450	10

* Actual dimensions of the buckets will vary slightly depending on specified raw material. The dimensions shown above are for HDPE buckets. Size A, B and C for Nylon and Urethane buckets will be about dimensionally 2% larger than HDPE buckets.

Elevator Buckets

Over 12 different bucket styles available for agricultural and industrial applications.

A direct replacement for many other international brands.

Unique bucket design with multiple patents.

Our buckets are well regarded worldwide for their high quality to price ratio.



BUCKET MATERIAL OPTIONS

Material	Mild Steel	Stainless	HDPE	Nylon 6	Reinforced Nylon	PU
Cost	■■■	■■■■	■	■■■	■■■■	■■■■
Wear Resistance	■■■	■■■■	■	■■■	■■■■	■■■■
Impact Resistance	■■■	■■■	■	■■■	■■■■	■■■
FDA Food Approved	X	√	√	√	√	X
Max Temp °C Continuous	180+	250+	70	100	110	60
Max Temp °C Peak	220	400	80	120	130	70

HDPE: Tough and flexible, suitable for handling grains, foodstuffs, and other products with no sharp edges and material that has a bulk density of less than 1g/cm³.

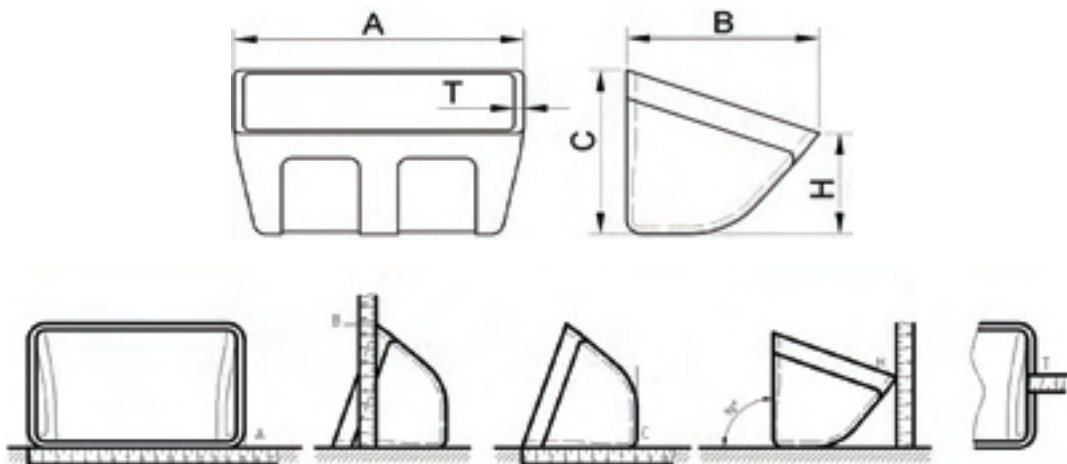
Nylon: High impact and abrasion resistance, better heat resistance and are well suited for handling hot, abrasive and sticky products.

PU: Extremely abrasion resistance, tough and flexible, and are suitable for handling sharp, cutting and sticky products.

Mild Steel: General purpose, long life, well suited to agricultural and industrial products.

Stainless Steel: Food grade, corrosive resistance, suitable for food and high temperature applications.

MEASURE AN ELEVATOR BUCKET



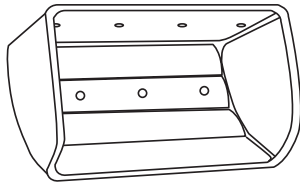
ELEVATOR BUCKET VENTING

Bucket with venting holes can improve the efficiency of some bucket elevators when handling certain products. On dense materials such as flour, meals, and mash feeds, the vents allow air to escape through the cup as it fills, which permits the cup to fill more completely. During discharge, air can return through the cups as it empties, thus preventing a vacuum that could hold some of the products in the cup and cause backlegging.

On extremely light materials such as alfalfa meal, screenings and bran, a vented bucket not only minimizes blowing of the product during loading and discharge, but also reduces air turbulence in the leg as the bucket travels empty down the return side of the elevator. A reduction in air currents minimizes the vacuum which can draw a light product through the down leg and back to the boot.

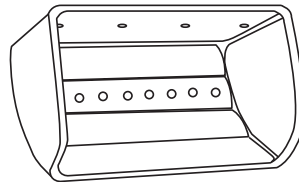
Four standard patterns air available. Customised patterns are available upon request.

Venting Options



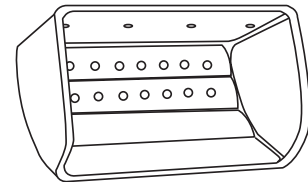
Vent Pattern 1

One row of 6mm or 8mm holes in body with same hole center and number of holes as mounting holes in back.



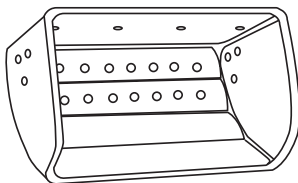
Vent Pattern 2

One row of 6mm or 8mm holes in body on 25mm centers.



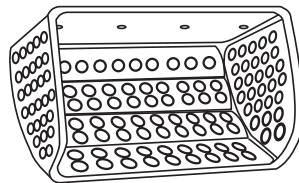
Vent Pattern 3

Two rows of 6mm or 8mm holes in body on 25mm centers.



Vent Pattern 4

Two rows of 6mm or 8mm holes in body on 25mm centers, three holes of 6mm or 8mm on each side.



Custom Vent

Vented as required.

